

PORTABLE MAGNETIC DRILLING MACHINE

WS-6025MT



SPEED CONTROL:

- The machine is designed with low and high-speed options that allows the operator to make an appropriate choice for R.P.M.

TOOL ADAPTOR DESIGN:

- Serves as two modes of drilling that allows loading in "annular cutter" or "twist drill" etc.

DUAL COIL MAGNETIC BASE :

- When the power outage or any coil burning that still keeps another coil to avoid danger.

ARBOR SUPPORT BRACKET :

- Aligns the cutter precisely, increase cutter, motor life and less tool arbor vibration.

SWITCH PC BOARD :

- Regulate the voltage to avoid burning.

MAIN APPLICATION:

- Especially designed for general heavy duty machine or difficult to shift the objects such as skeleton of high building, H-structural steels, large steel plates, shaped bars, framework, and other machinery, shipbuilding, bridges, reinforcements, construction materials and steam furnace etc hole drilling.

POWER & PERFORMANCE:

- Designed with the greatest possible consideration for lasting smooth powerful performance that reducing cutter crack probability to be lowers cutter cost.



MIYANACH
manufacturer & Exporter

www.miyanach.com

Printed in Taiwan 2011. 04



Wind Speed

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WS-6025MT MANUAL FEED

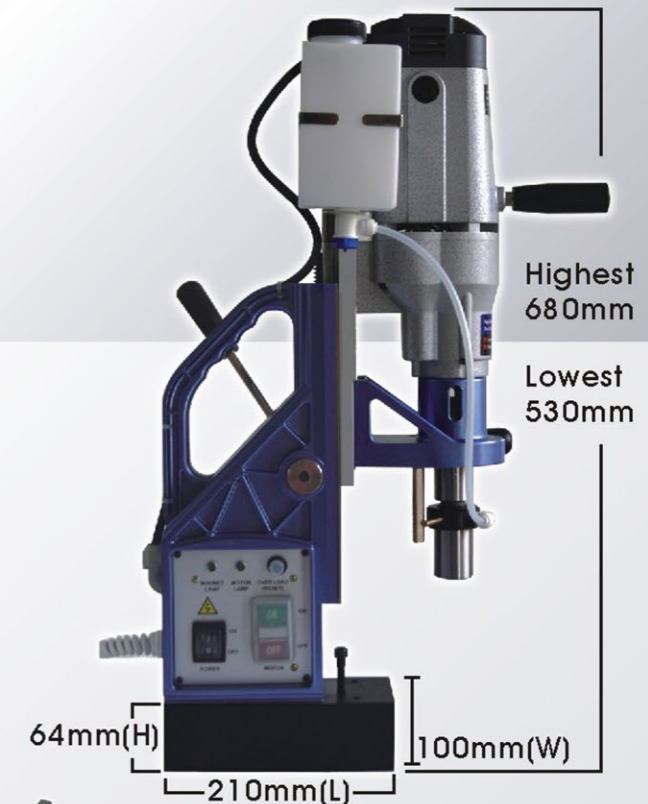
MACHINE SPECIFICATIONS		
Model	WS-6025MT	
Voltage (Single Phase)	100 ~ 120V AC 50 / 60 Hz	220 ~ 240V AC 50 / 60 Hz
Motor Rated Power Consumption	1850 W	
Motor Rated Ampere	15 A	7.5 A
No-load Speed (2 speeds)	High Speed 720 rpm	Dia. 13 (1/2") ~ 35mm (1-3/8")
	Low Speed 400 rpm	Dia. 36 (1-7/16") ~ 60mm (2-3/8")
Tool Adaptor Inner Diameter	19.05 mm	
Adjustable in height for max. stroke	135 mm	
Coolant Supply	via Tool Holder	
Magnet Power Consumption	85W	
Magnet Adhesion	22540 N / 2300 kgf	
Magnet Dimensions	210mm x 100mm x 64mm	
Weight	23kg	

HOLE-CUTTING CAPACITY		
MT3 (Morse Taper) with annular cutter holder	Out Diameter	Plate Thickness
	18-60mm	6-50mm
MT3 (Morse Taper) with drill chuck holder	Jacobs Taper	Drill Chuck Max. Diameter
	JT6	Max. Dia. 16mm
Twist Drill	Max. Dia. 25mm	
Noss Straight Shank Twist Drill	Shank 1/2" , Max. Outer Diameter 16mm	

STANDARD ACCESSORIES	OPTIONAL ACCESSORIES
1. MT-3 with annular cutter holder	1. MT3 with drill chuck holder
2. Hand Drift : 1pc	2. Twist Drill
3. Pilot Pin	3. Noss Straight Shank Twist Drill
8.0 x 91mm : 1pc	4. Annular Cutter (one touch or weldon shank) 18mm - 60mm (for 35mm or 50mm thickness steel)
8.0 x 112mm : 1pc	5. Miyanach X-1 Cutting Oil : 2L / per can
4. Double Open End Wrench : 1pc	6. Safety Chain
5. Hex. Key Wrench	
2.5mm : 1pc 4.0mm : 1pc	
6.0mm : 1pc	
6. Operating Handle : 3pcs	
7. Lifting Handle : 1pc	
8. Carbon Brush : 1 set	
9. Fixed Screw : 1pc	
10. Machine Manual : 1 copy	



High Speed
Low Speed



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ISO 9001 : 2000